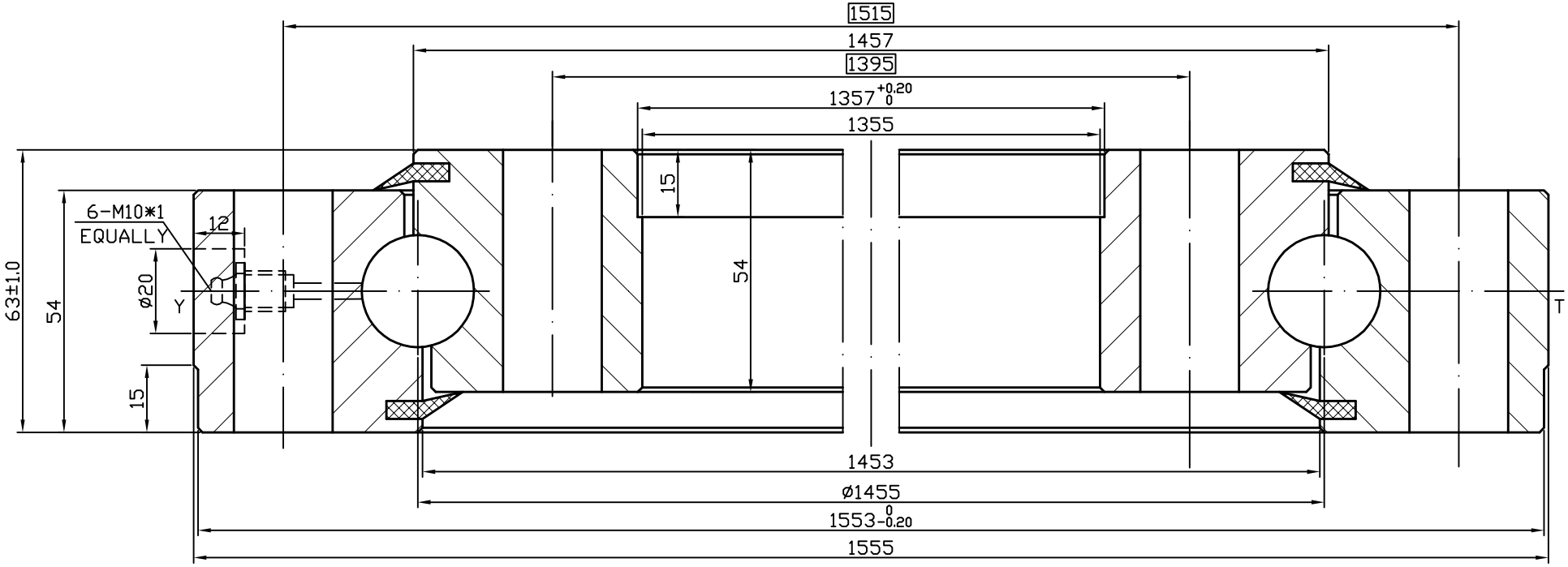
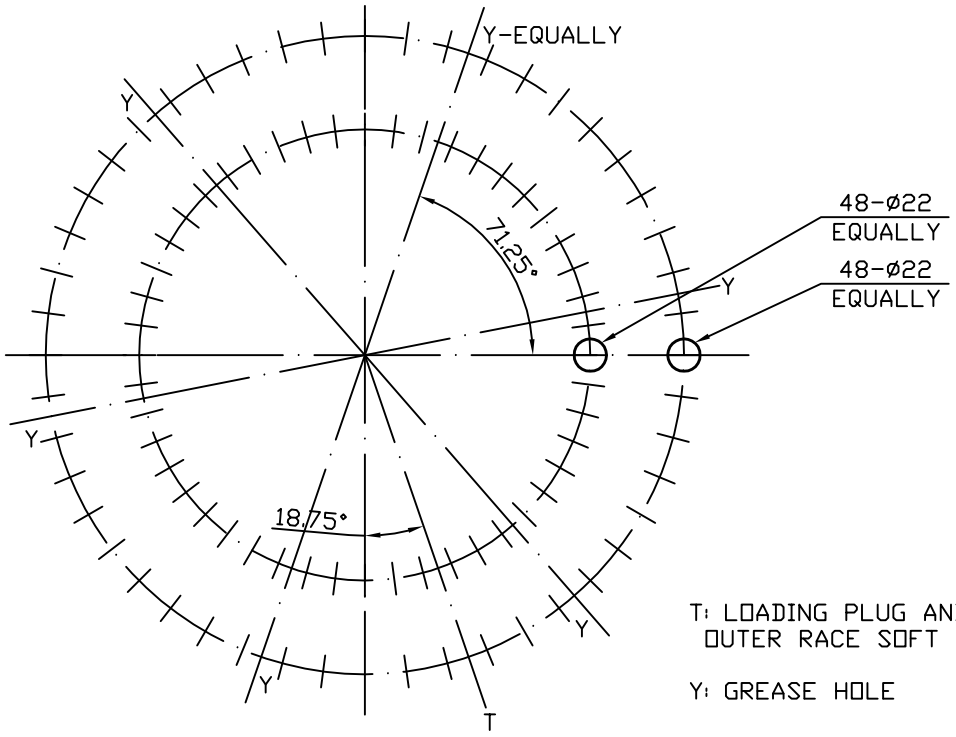


Radial clearance:<0.3mm
Axial clearance:<0.36mm



T: LOADING PLUG AND OUTER RACE SOFT ZONE

Y: GREASE HOLE

Tolerance	0.5~3	>3~6	>6~30	>30~120	>120~400	>400~1000	>1000~2000
m	±0.1	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2

NO.	REMARK	NAME OF PAPT	QUANTITY	MATERIAL
8	A-M10*1	GREASE	6	
7	ø10*50	TAPER PIN	1	45
6	DS35*50	LOADING PLUG	1	50Mn
5		INNER RACE	1	50Mn
4	MT17	SEAL	2	NBR
3	QG25	SEPARATOR	155	PA-1010
2	Sø25.4	STEEL BALL	155	GCr15
1		OUTER RACE	1	50Mn

				Sturm Praezision GmbH	SLEWING RING
					QUA1455.25
APP.				WEIGH	SCALE
				171Kg	
CHK					113.25.1455.00.00.10
DWG.					